# MACHINE BUILDING MAШИНОСТРОЕНИЕ





UDC 628.465.9

https://doi.org/10.23947/2541-9129-2023-7-4-80-96

Original article

## Model of Multi-Parameter Optimization of Cable Car Characteristics in a Solid Waste Transportation System

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### **Abstract**

*Introduction*. Modern scientific and applied literature examines the problems of cable cars functioning quite thoroughly. First of all, it concerns ensuring the reliability and safety of traffic, both during operation and during project development.

In addition, the paper considers the relationship of cable cars with the environment and the level of environmental load from this type of transport. A good solution could be the use of mathematical models that can take into account a set of parameters and criteria that characterize the cable car as a system. The same approach would be useful for optimizing technical characteristics of the object. However, there is no description of such a solution in the literature. This gap is partially filled by the presented work. The study aims to create a model of multivariable optimization of cable car technical characteristics for the transportation of municipal solid waste (MSW).

Material and Methods. To clarify the theoretical basis, the literature describing the problems of cable cars and their solutions in general has been studied. Mathematical calculations were justified by a volume of equations that proved their adequacy in determining the useful transport work, load, adjustment of time and speed of cargo movement and other significant parameters of the system under study. When forming the model, we proceeded from the principles of L.S. Pontryagin (needle variation) and Hamilton — Ostrogradsky (kinematics of a certain road segment). Text data about the features of the system elements and their interaction were summarized in tables. The main calculations results were visualized in the form of graphs.

Results. The solution to the problem of optimal control of the cable car on which solid waste was moved was presented. The motion control vector was shown as a vector of optimized technical parameters of the system: speed of movement, rope tension, number and weight of containers. The well-known solution to the optimization problem was reproduced in a general form, which involved determination of a control vector function and its corresponding trajectory with the achievement of a minimum of the target functional. The weak point of the system of differential equations for the realization of the goals of this scientific work was noted. In this regard, it was proposed to consider the investigated section of the cable car as a dynamic system with distributed parameters. The formulation of the multi-criteria optimization problem was described in detail. The advantages of reducing the number of criteria taken into account were listed and the use of the reduction method, which was based on the hierarchical structuring of the system of partial optimality criteria, was justified. Four main elements of the municipal solid waste (MSW) transportation system were considered in interrelation. This was a cable car, a transport and logistics point, a transport and logistics terminal and an environment that generated solid waste. Within the framework of this work, we considered an urbanized environment. The sub-elements of the named elements were listed and 12 directions of their interactions were shown. In detail, within the framework of a three-level hierarchy, four main complex indicators of the complexity of the system under study were described: environment, road, point and terminal. The solution of a multi-criteria optimization problem was shown, calculations were performed for the optimized parameters — the characteristic of the complexity of the road and the characteristic of the terrain. The results of calculations were presented in the form of graphs. Thus, the dependences of the optimized parameters on the weight of the loaded container, the length and speed of the cable car were illustrated.

Conclusions. The main result of the study is an idea of the possibility of a mathematical solution of a multivariable and multi-criteria problem of optimizing two characteristics of a cable car (complexity and terrain feature). The proposed approach allows you to change the hierarchy in the complex of indicators. The results of this scientific work can be used, if necessary, to integrate the road project with neural network models, to work with fuzzy linguistic indicators, to solve applied problems.

**Keywords:** cable car complexity, cable car environment complexity, transportation of municipal solid waste, multicriteria optimization

Acknowledgements. The authors would like to thank their colleagues for their help.

**For citation.** Marchenko YuV, Deryushev VV, Popov SI, Marchenko EV. Model of Multi-Parameter Optimization of Cable Car Characteristics in a Solid Waste Transportation System. *Safety of Technogenic and Natural Systems*. 2023;7(4):80–96. https://doi.org/10.23947/2541-9129-2023-7-4-80-96

Научная статья

### Модель многопараметрической оптимизации характеристик канатной дороги в системе транспортировки твердых бытовых отходов

Ю.В. Марченко , В.В. Дерюшев , С.И. Попов , Э.В. Марченко

### Аннотация

**Введение.** Современная научная и прикладная литература довольно обстоятельно рассматривает проблемы функционирования канатных дорог. В первую очередь речь идет о вопросах обеспечения надежности и безопасности движения — как во время эксплуатации, так и в процессе разработки проекта.

Кроме того, рассматривается взаимосвязь канатных дорог с окружающей средой, выясняется уровень экологической нагрузки от данного вида транспорта. Хорошим решением могло бы стать использование математических моделей, способных учитывать комплекс параметров и критериев, характеризующих канатную дорогу как систему. Этот же подход был бы полезен для оптимизации технических характеристик объекта. Однако в литературе не представлено описание такого решения. Данный пробел отчасти восполняет представленная работа. Ее цель — создание модели многопараметрической оптимизации технических характеристик канатной дороги для транспортировки твердых бытовых отходов (ТБО).

**Материалы и методы.** Для уточнения теоретической базы изучена литература, в целом описывающая проблемы канатных дорог и их решения. Математические расчеты обоснованы объемной подборкой уравнений, доказавших адекватность при определении полезной транспортной работы, нагрузки, корректировки времени и скорости перемещения грузов и других значимых параметров исследуемой системы. При формировании модели исходили из принципов Л.С. Понтрягина (игольчатая вариация) и Гамильтона — Остроградского (кинематика определенного отрезка дороги). Текстовые данные об особенностях элементов системы и их взаимодействии сведены в таблицы. Итоги главных расчетов визуализированы в виде графиков.

Результаты исследования. Представлено решение задачи оптимального управления канатной дорогой, по которой перемещают ТБО. Вектор управления движением показан как вектор оптимизируемых технических параметров системы: скорость движения, натяжение каната, число и вес контейнеров. Воспроизводится известное решение задачи оптимизации в общем виде, которое предполагает определение вектор-функции управления и соответствующей ему траектории с достижением минимума целевого функционала. Отмечено слабое место системы дифференциальных уравнений для реализации целей данной научной работы. В этой связи предложено рассматривать исследуемый участок канатной дороги как динамическую систему с распределенными параметрами. Детально описана постановка задачи многокритериальной оптимизации. Перечислены преимущества сокращения количества учитываемых критериев и обосновано применение метода редукции, который базируется на иерархической структуризации системы частных критериев оптимальности. Рассмотрены во взаимосвязи четыре главных элемента системы транспортировки твердых бытовых отходов (ТБО). Это канатная дорога, транспортно-логистический пункт, транспортно-логистический терминал и среда, которая генерирует ТБО. В рамках данной работы речь идет об урбанизированной среде. Перечислены

подэлементы названных элементов и показаны 12 направлений их взаимодействий. Детально, в рамках трехуровневой иерархии, описаны четыре главных комплексных показателя сложности изучаемой системы: среда, дорога, пункт и терминал. Показано решение многокритериальной задачи оптимизации, выполнены расчеты по оптимизируем параметрам — характеристика сложности дороги и характеристика местности. Результаты расчетов представлены в виде графиков. Таким образом проиллюстрированы зависимости оптимизируемых параметров от массы загруженного контейнера, длины и скорости канатной дороги.

Обсуждение и заключение. Основной итог исследования — сформировано представление о возможности математического решения многопараметрической и многокритериальной задачи оптимизации двух характеристик канатной дороги (сложность и особенность местности). Предложенный подход позволяет менять иерархию в комплексе показателей. Результаты данной научной работы можно использовать при необходимости интеграции проекта дороги с нейросетевыми моделями, в работе с нечеткими лингвистическими показателями, для решения прикладных задач.

**Ключевые слова:** сложность канатной дороги, сложность среды канатной дороги, транспортировка твердых бытовых отходов, многокритериальная оптимизация

Благодарности. Авторы выражают признательность коллегам за помощь.

**Для цитирования**. Марченко Ю.В., Дерюшев В.В., Попов С.И., Марченко Э.В. Модель многопараметрической оптимизации характеристик канатной дороги в системе транспортировки твердых бытовых отходов. *Безопасность техногенных и природных систем*. 2023;7(4):80–96. <a href="https://doi.org/10.23947/2541-9129-2023-7-4-80-96">https://doi.org/10.23947/2541-9129-2023-7-4-80-96</a>

**Introduction.** Modern cable cars are high-tech complexes for passengers and cargo movement. Numerous scientific and applied studies are devoted to them. Technical features of these objects are being studied. The issues of their relationship with the environment are being clarified. Following the trends of recent years, the authors have found out the level of environmental load from this type of transport. The focus of attention is always on ensuring the reliability and safety of traffic — both during operation and during the development of the project.

Many authors and teams have studied the issues of improving technical characteristics of cable cars by improving their designs. The results of such studies have been implemented in passenger and cargo rope transport projects [1–3]. In [4, 5], a different approach to the problem of reliability and safety of operation of the objects under consideration is presented. In this case, the quality of the project is determined by the number of factors that affect the stability of the system. In this regard, it would be advisable to consider the possibilities of multiparametric and multi-criteria optimization of the technical characteristics of cable cars. However, there are no publications on this topic in modern scientific literature.

The work aims to show the possibility of creating a model of multiparametric optimization of technical characteristics of a cable car for the transportation of municipal solid waste (MSW).

Materials and Methods. Within the framework of the presented scientific work, the data from the literature devoted to the issue under study are summarized. One of the approaches to solving the problem is described in [6]. Solid waste is collected in removable containers, compacted, placed in vacuum and delivered by truck to a transport and logistics point. Here the container is moved to the cargo cable car. It connects the transport and logistics point with the transport and logistics terminal, where the container is loaded onto an intermediate decelerating conveyor, removed from the cable car, unloaded, then washed and disinfected. The described scheme assumes environmental control of processes, as well as maintenance and repair.

Let us consider a section of a cable car between two supports (Fig. 1). Let us assume that the supports are located at the same height and at distance l from each other. Between them there can be one or more containers weighing  $G_{\kappa i}$  (i = 1, ..., n) each.

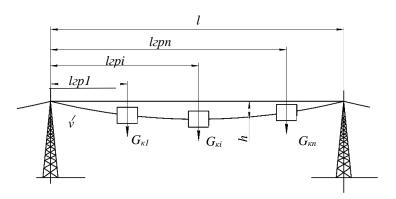


Fig. 1. Diagram of the process of transporting containers on a cable car

On a section of the cable car, the containers with cargo with a total weight of  $G_{rp} = \sum_{i=1}^{n} G_{ki}$  are delivered at a certain distance, and then it is an effective transportation A, equal to the product of cargo in tons  $l_{rp}$  times the distance in km:

$$A = G_{rp} \cdot l_{rp} = \sum_{(i=1)}^{n} (G_{\kappa i} \cdot l_{rpi}).$$

Transport work is measured in ton-kilometers. The productivity of the transport process is the useful transport work per unit of time:

$$W = \frac{G_{\rm rp}l_{\rm rp}}{t}$$

where t — time taken to move the load with total weight  $G_{rp}$  to the distance of the total load from the support  $l_{rp}$ ;  $l_{rp} = \sum_{(i=1)}^{n} l_{rpi} / n$ .

Value  $v = l_{\rm rp}/t$  represents the speed of movement of goods by cable car. In the first approximation, it can be considered equal to the speed of the rope. In general, taking into account the slackness of the rope with containers by value h, the speed of movement of goods on the cable car will be slightly less than the speed of the rope.

An effective process is the delivery of as much cargo as possible in less time to a given distance. In our case, loads with a given total weight  $\sum G_{rp}$  are moved by a cable car at a distance l between two supports. Then the task of increasing efficiency is reduced to minimizing travel time  $t_{rp}$ :

$$t_{\rm rp} = \frac{\sum G_{\rm rp} l}{v_{\rm i-1}^n G_{\kappa i}} \to \min.$$

When solving problems to reduce the transportation time, such characteristics of the cable car as the speed of movement v, the tension of the rope T, the number of containers between the supports n and the weight of one container with a load  $G_{\kappa i}$  vary. Value  $G_{\kappa i}$  is assumed to be the same for all containers. Then the task of increasing efficiency is reduced to maximizing:

$$v \sum_{(i=1)}^{n} G_{\kappa i} \to \max. \tag{1}$$

The speed of movement of cargo cable cars is limited by standards in the field of industrial safety<sup>1</sup>. The speed parameter is usually limited by the dynamic coefficient  $\mu$ :

$$\mu = \frac{A_{_{\rm I\! I}}}{A_{_{\rm CT}}},$$

where  $A_{_{\rm T}}$  — amplitude of the container vibrations depending on the speed of the rope;  $A_{_{\rm CT}}$  — static (or equilibrium) amplitude, i.e. static deformation of the elastic bond (maximum rope sagging) under the action of weight forces of all containers at zero or very low speed of movement the rope.

<sup>&</sup>lt;sup>1</sup>Ob utverzhdenii federal'nykh norm i pravil v oblasti promyshlennoi bezopasnosti "Pravila bezopasnosti passazhirskikh kanatnykh dorog i funikulerov". Order of the Federal Service for Environmental, Technological and Nuclear Supervision No. 441 dated November 13, 2020. Electronic Fund of Legal and Regulatory and Technical Documents. URL: https://docs.cntd.ru/document/573191373 (accessed 25.09.2023).

Changes in the shape and frequency of vibrations [7] lead to changes in dynamic loads on ropes and other power elements. Overload acting on the container in the vertical direction along the z axis:

$$\beta = \frac{P_{\pi}}{P_{\text{ct}}} = 1 + \frac{z}{g},$$

where  $P_{x}$  — dynamic load,  $P_{cx}$  — static load,  $\ddot{z}$  — acceleration of the container in the direction of the vertical z axis.

Therefore, we will proceed from the safety requirements. We take into account the influence of rope tension and parameters from expression (1) on the dynamic coefficient and the magnitude of overloads. In this case, solution to the problem of increasing efficiency requires solution to the optimization problem of the cable system dynamics, which is described by a finite set of parameters. Thus, we are talking about a multiparameter problem.

### Results

Formulation of the optimization problem for systems with lumped and distributed parameters. To solve the problem, we apply L.S. Pontryagin's needle variation [8] to the invariant features of the actual motion of a dynamical system.

In the classic formulation of the optimal control problem, the cable car between the supports is considered as a holonomic dynamic system the mechanical connections of which are reduced to geometric ones. For the system under consideration, Hamilton—Ostrogradsky principle [9] is valid, according to which on trajectory q(t), that does not contain kinematic foci:

$$\delta J = \int_{0}^{t_{k}} (\delta T + \delta' A) dt = 0, \qquad (2)$$

$$\delta J = \int_{0}^{t_{k}} (\delta T + \delta' A) dt = 0,$$

$$t = 0, \ q(0) = q_{0}, \ t = t_{k}, \ q(t_{k}) = q_{k},$$

$$\delta q_{0} = \delta q_{k} = 0,$$
(2)

where J — target functional;  $T = T(q, \dot{q})$  — kinetic energy;  $A = \int_{q(0)}^{q(t_k)} Qdq$  — work of generalized forces that depend

on generalized coordinates;  $q(t) = [q_1, ..., q_n]^T \in \mathbb{R}^n$  — vector of specified generalized coordinates;  $(t) = [Q_1, ..., Q_n]^T \in \mathbb{R}^n$  $R^n$  — vector of generalized forces;  $t = [0, t_k]$  — time;  $\delta$  — symbol of variation;  $\delta$  ' — symbol of infinitesimal increment of quantities.

Vector of generalized forces depends on control vector u(t):

$$u(t) \in \mathbb{R}^m, \ Q = Q(q, \dot{q}, u, t), \ m \le n. \tag{4}$$

The motion control vector is a vector of optimized technical parameters of the system: speed of movement, rope tension, number and weight of containers.

In general, the optimization problem involves determining the control vector function  $u(q,\dot{q})$  and the corresponding trajectory q(t), so that the minimum of the target functional is achieved:

$$J = \int_{0}^{t_{k}} F(q, \dot{q}) dt \to min. \tag{5}$$

Under conditions (2), (3) and control constraints:

$$u \in \overline{G}_{\cdot\cdot}$$
, (6)

where  $\bar{G}_u$  — closed set of permissible controls in the space of functions  $[0, t_k]$  set at a finite time interval;  $F(q, \dot{q})$  sign-constant function.

Let us suppose, in the first approximation, the rope system is modeled as dynamic and consists of a finite number of concentrated masses (containers) connected by elastic constraints. In this case, to solve the optimization problem, it is necessary to determine the laws of speed change  $v(t) = \dot{x}(t)$ , rope tension T = f(t), the values of the number of containers  $n(x, \dot{x})$  and their weight  $G_{ki}$  — T such that the target functional J takes the minimum value:

$$J = \int_{0}^{t_{k}} \left[ \left( x - x_{k} \right)^{2} + \varepsilon \left( \dot{x} - x_{k} \right)^{2} \right] dt \to min.$$
 (7)

Initial and terminal conditions for (7):

$$t = 0, x(0) = 0, \dot{x}(0) = v_{\min}; t = t_{k}, x(t_{k}) = l, \dot{x}(t_{k}) = v_{\max}.$$
 (8)

In addition, taking into account (2), we keep in mind the ordinary differential equations of motion of the dynamical system under consideration. Restrictions are imposed on the speed of movement, the amount of tension, the number and weight of containers:

$$v_{\min} \le v \le v_{\max}; 0 < T \le T_{\max}; 1 < n \le n_{\max}; G_{\min} < G_{ki} \le G_{\max}.$$
 (9)

In addition, the acceleration of containers in the direction of the x axis, in the transverse direction (along the z axis), as well as the transverse deviations of the i-th container  $w(x_i,t)$  along the z axis are limited:

$$\ddot{x}_i(t) \le \ddot{x}_{\text{max}}; \ \ddot{z}_t(t) \le \ddot{z}_{\text{max}}; \ w(x_i, t) \le w_{\text{max}}. \tag{10}$$

To solve the optimization problem, instead of target functional (7), an extended functional is considered:

$$J = \int_{0}^{t_{x}} \left\{ \frac{1}{2} x^{2} + \mu \left[ \frac{\dot{x}^{2}}{2} + \int_{x_{0}}^{x} u \, dx \right] \right\} dt , \qquad (11)$$

where  $\mu$  — Lagrange multiplier.

Let us mention the weak point of constructing a system of ordinary differential equations of motion of the dynamic system under consideration with a variable number of concentrated masses and variable boundary conditions. The fact is that in order to implement this approach, it is necessary to introduce a number of assumptions that reduce the reliability of optimization results. Therefore, we consider the corresponding section of the cable car as a dynamic system with distributed parameters. In this case, to study the dynamic processes of a system with a mobile discrete and distributed inertial load, we use the partial differential equation of transverse rope vibrations reduced to a homogeneous differential equation:

$$\rho(x)\frac{\partial^2 w}{\partial t^2} + 2\rho(x)v\frac{\partial^2 w}{\partial x \partial t} - (T - \rho(x)v^2)\frac{\partial^2 w}{\partial x^2} = 0,$$
(12)

where  $\rho(x) = \rho_0 + \sum_{i=1}^n G_{epi} \delta(x - x_i)$ ;  $\rho_0$  — mass of the rope length unit;  $G_{epi}$  — mass of the *i*—th concentrated

load;  $\delta(x-x_i)$  — Dirac function;  $x_i$  — coordinate determining the position of the *i*-th load; T — rope tension; w(x,t) — transverse deviation; v — longitudinal velocity of the rope.

A detailed review of methods for solving optimization problems for dynamic systems with distributed parameters, including hyperbolic systems of form (10) with controlled connections at the boundaries, is given [9]. Most methods are based on the assumption that of all the permissible control actions on the system under consideration, only one corresponds to the optimal state of the process, i.e. solution of differential equation (10). Another assumption is the convexity of the set of permissible controls in the target functional — for example, as in (7). At the same time, for systems with distributed parameters, the absence of optimal control or the presence of multimodal functions in the target functional with multiparametric optimization is acceptable. In addition, the complexity of obtaining the necessary (and, preferably, sufficient) optimality conditions does not guarantee the adequacy of the results of solving a model optimization problem to the optimization goals for a real object. This disadvantage is also characteristic of dynamical systems modeled by ordinary differential equations.

The above proves the relevance of developing approaches that will overcome the shortcomings noted above. It concerns the methods of so-called suboptimal management. These include multi-criteria optimization methods used in decision-making or selection tasks. In this case, they make it possible to consider simultaneously a larger number of parameters of the optimized system in a multidimensional space of criteria (indicators).

**Formulation of a multi-criteria optimization problem.** Let U — n-dimensional vector of optimized technical parameters of the system (control vector) and n > 1. In our case n = 4. Vector components:  $u_1$  — speed of movement,  $u_2$  — rope tension,  $u_3$  — number of containers,  $u_4$  — weight of one container. As noted above, restrictions can be imposed on vector U, which is a closed set  $\overline{G_u}$  of form (6), which is called the set of acceptable values of the vector of optimized parameters. The dimension of this set is  $r \ge n$ . Constraints and limiting functions have form (9) and (10).

Let us introduce vector optimality criterion K(U), defined on the set  $\overline{G_u}$ , in m-dimensional arithmetic space (criterion space)  $R_e^m$ . Here  $m \ge 1$ , i.e. in the limiting case, for m = 1 the optimization problem becomes single-criteria, for m > 1 — multi-criteria. The components of the vector optimality criterion are particular optimality criteria:

$$K(U) = \{k_1(U), k_2(U), ..., k_m(U)\}.$$
(13)

They may also be subject to restrictions. This is due to the need to bring to a dimensionless form and a single scale of changes in values, for example, in the proposed model

$$0 \le k_i(U) \le 1, \ i = [1, ..., m]. \tag{14}$$

In addition, in the general case, when forming particular optimality criteria, depending on the optimization goal, the values of some particular criteria should be increased, and the values of others should be reduced. Let us note, however, that the task of criterion minimization by introducing an inverse transformation is reduced to the task of maximization. Therefore, let us assume that maximization of all partial optimality criteria is desirable in the developed model.

We also note possible limitations on the value of m, i.e. on the number of particular optimality criteria (indicators) formed when solving specific problems. Obviously, one criterion, even a complex one, cannot cover all the requirements. Modern computer technologies make it possible to solve problems with a large amount of data without loss of accuracy, so many researchers maximize the number of particular criteria, use even those factors that practically do not affect the result of optimization. At the same time, an increase in the dimensionality of the system makes it difficult to build and may disrupt the stability of computational algorithms, especially in target functionals with multimodal functions.

From a mathematical point of view, reducing the number of criteria reduces the complexity of computational algorithms and opens up the possibility of a simple graphical interpretation of the results (for example, for two-dimensional or three-dimensional criterion spaces). In addition, the verification of algorithms is simplified. The problem can be reduced to a single-criteria one, and there are many proven methods for solving it. In general, reducing the dimension of the formed system of partial optimality criteria (indicators) greatly simplifies the solution to the optimization problem.

Most often, the method of eliminating duplicate or insignificant indicators is used for reduction. However, it is possible to mistakenly exclude important factors. Therefore, within the framework of the presented work, a reduction method was used based on the hierarchical structuring of a system of partial optimality criteria without their artificial exclusion [10].

So, let us consider the functions (processes) of the system under consideration with an optimized object — a cable car (Fig. 2).

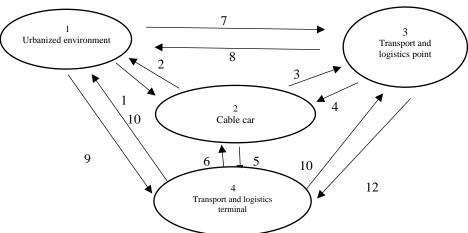


Fig. 2. Functional diagram of the MSW transportation system

Four elements of the MSW transportation system are described in [6].

- 1. Urbanized environment determines:
- layout of settlements;
- transport infrastructure;
- terrain and landscape;
- natural and climatic conditions;
- weight and volume of generated solid waste;
- time of removal of solid waste.
- 2. Cable car performs the main function moving solid waste to the disposal site. The main (including optimized) characteristics of this element of the system:
  - type of cable car;
  - number of containers on the road and between supports;
  - rope tension;
  - rope diameter;
  - speed of movement;
  - step of discrete drives;
  - space between the supports.

- 3. Solid waste is collected and stored for some time at a transport and logistics point. Its main characteristics:
- area;
- height of indoor premises;
- loading and unloading performance;
- dimensions and technical capabilities of conveyors;
- number of empty containers.
- 4. In the transport and logistics terminal, solid waste is unloaded, moved from the cable car to the disposal site. Emptied containers are sent for washing, storage and inspection. The main characteristics of this element of the system are:
  - area:
  - height of indoor premises;
  - dimensions and technical capabilities of conveyors;
  - loading and unloading performance;
  - parameters of equipment for washing, drying and disinfection of empty containers;
  - number of empty containers.

Table 1 describes the interactions of the elements, which are shown in Figure 2 with numbers from 1 to 12.

Table 1 Interaction of elements of the MSW transportation system by cable car

Direction	Interacting elements	
Urbanized environment — cable car	Volume and weight of solid waste; volume, weight, number of	
	containers; technical characteristics of the road	
Cable car — urbanized environment	Cable car operation processes; ecological state of the environment;	
	safety indicators of intersected objects (roads, water barriers, buildings,	
	agricultural land, etc.)	
Cable car — transport and logistics	Number and weight of empty containers; speed and regularity of arrival	
point	of containers at the point	
Transport and logistics point - cable car	Number and weight of loaded containers; speed and regularity of arrival	
	of containers on the cable car	
Cable car — transport and logistics	Number and weight of loaded containers; speed and regularity of receipt	
terminal	of containers in the terminal	
Transport and logistics terminal — cable	Number and weight of empty containers; speed and regularity of arrival	
car	of containers on the cable car	
Urbanized environment — transport and	Route length; transport infrastructure; container volume and weight;	
logistics point	vehicle load capacity; number of vehicles and containers per vehicle;	
	vehicle speed; speed and regularity of container arrival at the transport	
	and logistics point; climatic conditions	
Transport and logistics point —	Processes of operation of a transport and logistics point; environmental	
urbanized environment	situation	
Urbanized environment — transport and	Volume and weight of solid waste; natural and climatic conditions	
logistics terminal		
Transport and logistics terminal —	Processes of operation of the transport and logistics terminal;	
urbanized environment	environmental situation	
Transport and logistics terminal —	Volume and weight of solid waste; number of empty, excluded and	
transport and logistics point	added containers; maintenance and repair processes	
Transport and logistics point —	Volume, weight of solid waste; number of filled, excluded and added	
transport and logistics terminal	containers	
	Urbanized environment — cable car  Cable car — urbanized environment  Cable car — transport and logistics point  Transport and logistics point - cable car  Cable car — transport and logistics terminal  Transport and logistics terminal — cable car  Urbanized environment — transport and logistics point  Transport and logistics point — urbanized environment  Urbanized environment — transport and logistics terminal  Transport and logistics terminal — urbanized environment  Transport and logistics terminal — urbanized environment  Transport and logistics terminal — transport and logistics point  Transport and logistics point  Transport and logistics point	

Figure 3 shows the interaction of the main parameters of the system under consideration for a conditional Rostov-on-Don district in the form of a diagram.

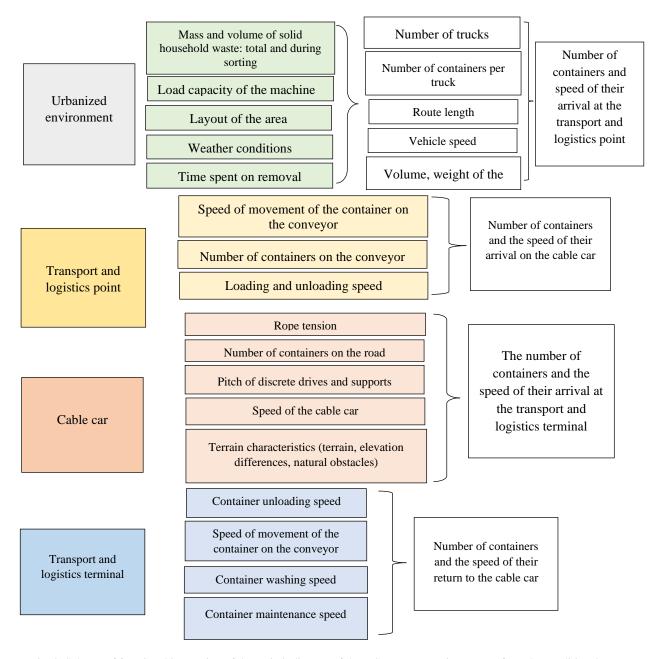


Fig. 3. Scheme of functional interaction of the main indicators of the MSW transportation system from the conditional Rostov-on-Don district

Figures 2 and 3 allow us to build a hierarchy of indicators (Fig. 4).

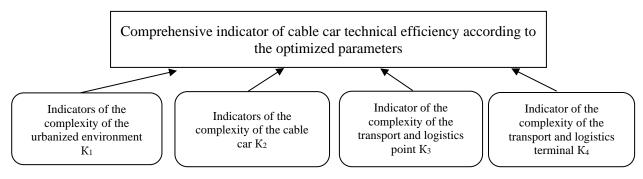


Fig. 4. Hierarchical structure of criteria characterizing the cable car as a system

Tables 2 and 3 show the examples of complex indicators of technical complexity of building and functioning of an eco-friendly system for removal of solid household waste by cargo cable transport in an urbanized environment.

 ${\it Table \ 2}$  Comprehensive indicators of technical complexity of the cable car as a solid waste transportation system

Indicator level Dimen				
1st	2nd	3rd	measurement	
			Very bad	
			Bad	
	T	Layout of the area K <sub>111</sub>	Average	
	Layout of the settlement		Good	
	with transport		Very good	
	infrastructure K <sub>11</sub>		Length of paved	
		State of the transport infrastructure $K_{112}$	streets to the total	
			length of streets	
	Tarrain and landscape of		Bad	
	Terrain and landscape of the area K <sub>12</sub>		Average	
	the area K <sub>12</sub>		Good	
		Weight K <sub>131</sub>	t	
	Characteristics of solid	SMW Volume K <sub>132</sub>	$m^3$	
Committee of an	household waste (day)		Solid	
Complexity of an	$K_{13}$	Structure K <sub>133</sub>	Liquid	
urbanized environment $K_1$			No classification	
		Temperature K <sub>141</sub>	$C^0$	
	Natural and climatic	Wind velocity K <sub>142</sub>	m/s	
	conditions K <sub>14</sub>	Humidity K <sub>143</sub>	%	
		Number of sunny days in summer K <sub>144</sub>	Units	
		Frequency of solid waste removal K <sub>151</sub>	Once a week	
		Number of trucks K <sub>152</sub>	Units	
		Transportation costs (fuel and lubricants,		
	Removal of solid household waste K <sub>15</sub>	maintenance) K <sub>153</sub>	Rub.	
		Number of containers per car K <sub>154</sub>	Units	
		Route length K <sub>155</sub>	km	
		Vehicle speed K <sub>156</sub>	km/h	
		Container volume K <sub>157</sub>	$m^3$	
		Container weight K <sub>158</sub>	kg	
Cable car complexity K <sub>2</sub>	Cable car characteristics $K_{21}$	Cable car length K <sub>211</sub>	m	
		Number of containers on the cable car		
		and between the supports $K_{212}^*$	Units	
			kN	
		Cable car speed K <sub>214</sub> *	m/s	
		Distance between supports K <sub>215</sub>	m	
		Rope diameter $K_{216}^*$	mm	
		Weight of loaded containers K <sub>217</sub>	kgг	
		Height difference K <sub>221</sub>	m	
	Terrain characteristics K <sub>22</sub>	Obstacles along the way K <sub>222</sub>	Bad	
			Average	
			Good	
Transport and logistics point complexity K <sub>3</sub>	Layout of a transport	Occupied area K <sub>311</sub>	$m^2$	
	and logistics point K <sub>31</sub>	Height of indoor spaces K <sub>312</sub>	m	
	Characteristics of	Number of unloading platforms K <sub>321</sub>	Units	
		Number of loading platforms K <sub>322</sub>	Units	
	loading and unloading	Unloading performance K <sub>323</sub>	Units /hour	
	operations K <sub>32</sub>	Loading performance K <sub>324</sub>	Units /hour	
	Characteristics of the	Conveyor length K <sub>331</sub>	m	
	Characteristics of the	Conveyor rongar 18331	***	

	conveyor for empty	Number of containers to be placed K <sub>332</sub>	Units
I I	containers K <sub>33</sub>	Number of empty containers sent for storage K <sub>333</sub>	Units
	Characteristics of the accelerating conveyor K <sub>34</sub> Characteristics of the decelerating conveyor	Conveyor speed K <sub>341</sub>	m/s
		Conveyor length K <sub>342</sub>	m
		Load capacity K <sub>343</sub>	t
		Drive power K <sub>344</sub>	kW
		Conveyor speed K <sub>351</sub>	m/s
		Conveyor length K <sub>352</sub>	m
		Load capacity K <sub>353</sub>	t
	$K_{35}$	Drive power K <sub>354</sub>	kW
	Terminal size K <sub>41</sub>	Occupied area K <sub>411</sub>	$m^2$
		Height of indoor spaces K <sub>412</sub>	m
		Conveyor speed K <sub>351</sub>	m/s
	Characteristics of the	Conveyor length K <sub>352</sub>	m
	decelerating conveyor	Load capacity K <sub>353</sub>	t
	$K_{42}$	Drive power K <sub>354</sub>	kWт
	Parameters of the	Efficiency K <sub>431</sub>	Units /hour
	equipment for unloading solid waste from the container K <sub>43</sub>	Number of tilters K <sub>432</sub>	Units
		Number of unloading platforms K <sub>433</sub>	Units
		Line length K <sub>441</sub>	m
	Parameters of equipment for washing, drying and disinfection of empty containers K <sub>44</sub>	Number of washing positions K <sub>442</sub>	Units
Transport and logistics		Water pressure K <sub>443</sub>	MPa
Transport and logistics terminal complexity K <sub>4</sub>		Characteristics of detergents K <sub>444</sub>	Bad
terminal complexity K4			Average
Chara conve maint			Good
		Drying speed K <sub>445</sub>	min
	Characteristics of the conveyor for maintenance and repair of empty containers K <sub>45</sub>	Conveyor length K <sub>451</sub>	m
		Number of containers to be placed K <sub>452</sub>	Units
		Number of empty containers sent for maintenance and repair K <sub>453</sub>	Units
		Container maintenance K <sub>454</sub>	Bad
			Average
		C 116	Good
	Characteristics of the accelerating conveyor K <sub>46</sub>	Conveyor longth V	m/s
		Conveyor length K <sub>462</sub> Load capacity K <sub>463</sub>	m t
			kW
	140	Drive power K <sub>464</sub>	1 12 1 1/2

Table 3

Intervals of changes in cable car complexity indicators

Level 3 Indicator	Unit of measurement, dimension	Change interval
Cable car length K <sub>211</sub>	m	100050000
Number of containers on the cable car and between the supports $K_{212}^*$	Units	120
Rope tension K <sub>213</sub> *	kN	1015
Cable car speed K <sub>214</sub> *	m/s	0.55
Distance between the supports $K_{215}$	m	40150
Rope diameter K <sub>216</sub> *	mm	101000
Weight of loaded containers K <sub>217</sub>	kg	5001500
Height difference K <sub>221</sub>	m	02000
	Bad	
Obstacles along the way K <sub>222</sub>	Average	01

In general, there should be at least two indicators at each level of the hierarchy (with the exception of the topmost one, which represents the target function). When grouping particular criteria at each level, the number of criteria (indicators) in the group can vary from one to some specified maximum value, i.e.  $1 \le m \le m_{max}$ . At m = 1 the indicator of the upper level moves to the lower one without change and vice versa. The maximum value is determined by the dimension of the criterion space and the complexity of constructing a computational optimization procedure in this space. Let us take  $m_{max} = 8$ .

All criteria (indicators) of the lower level can be measurable and immeasurable. The examples for the first case: "height difference", "total length". For the second case — "relief" (simple, complex, very complex). To describe such criteria, it is proposed to use the methods of fuzzy set theory, i.e. to determine the function of an object belonging to the corresponding set, as in [10].

So, let us formulate the task of multi-criteria optimization to the maximum for each group of partial optimality criteria at all levels. It is necessary to determine the vector function of the optimized system parameters (control vector) U on a closed set  $\overline{G}_u$  so that the maximum of the target functional is achieved

$$K(U) \to \max$$
 (15)

under condition (13) and constraints (9, 10 and 14).

 $\overline{G_u}$  — closed set of permissible controls in the space of specified functions (permissible values of the vector of optimized parameters).

Vector  $U^* \in \overline{G_u}$  is the global solution to problem (15) if  $K(U^*) \ge K(U)$  for all  $U \in \overline{G_u}$ .

To solve the multi-criteria optimization problem, we will use scalarization method of vector criterion (13). To this end, we apply the additive function:

$$K_{c}\left(U\right) = \sum_{i=1}^{m} \alpha_{i} k_{i}\left(U\right). \tag{16}$$

For coefficients  $\alpha_i$  the conditions must be met:

$$\alpha_i \ge 0$$
 при  $i = 1,...,m; \sum_{i=1}^{m} \alpha_i = 1.$  (17)

Then initial problem (15) is reduced to finding the maximum of integral indicator (16). In this case, the method of determining the coefficients  $\alpha_i$  is especially important. These are the convolution coefficients of vector criterion (13) from the multicriteria space to the numerical axis of scalar criterion (16) with the physical meaning "better" — "worse".

To calculate the convolution coefficients, one can use the methodology proposed in [10]. In this case, fuzzy relations on pairs of objects from the training sample and integral scalar exponent (16) are considered. A computational procedure is constructed for the functional that determines the magnitude of the discrepancy.

After determining the convolution coefficient vectors for all criteria of the hierarchy, it is necessary to find the vector function of the optimized parameters of the system (control vector) U, when additive function (16) reaches the maximum for the criterion of the upper level of the hierarchy (objective function). At the same time, on a set of parameters, the objective function can have several local maxima. Among them, you need to find a global one. There are several computational methods for solving such problems [11]. The so-called evolutionary methods have certain

advantages. Some of them are implemented on the basis of a specialized multidisciplinary platform ModeFrontier. To solve this problem, we propose genetic algorithm [12].

Calculations. The optimized parameters of the cable car, as shown in Table 2, are included in K2 indicator:

$$K_2 = 0.6K_{21} + 0.4K_{22}$$
.

 $K_{21}$  (cable car complexity characteristic) is determined by the formula:

$$K_{21} = 0.1K_{211} + 0.15K_{212} + 0.15K_{213} + 0.25K_{214} + 0.1K_{215} + 0.1K_{216} + 0.15K_{217}.$$

K<sub>22</sub> (terrain characteristics), determined by the formula:

$$K_{22} = 0.5K_{221} + 0.5K_{222}.$$

The use of applied software products made it possible to show the results of calculations in the form of graphical dependencies  $K_{21}$  and  $K_2$  on the optimized parameters in Fig. 5–8. At the same time, the numerical values of the variable parameters were determined according to Table 2.

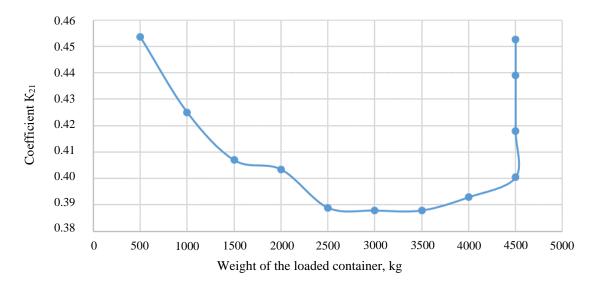


Fig. 5. Dependence of  $K_{21}$  coefficient on the weight of the loaded container with a cable car with a length of 20 thousand meters

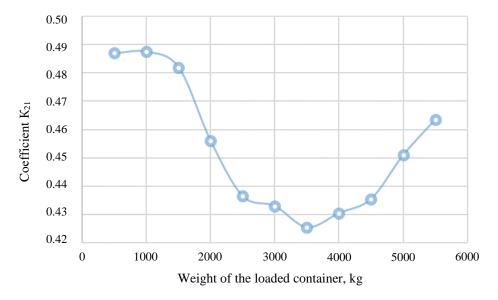


Fig. 6. Dependence of  $K_{21}$  coefficient on the weight of the loaded container with a cable car with a length of 40 thousand meters

Figures 5 and 6 demonstrate a pronounced extremum for  $K_{21}$  indicator (cable car complexity characteristic) in the weight range of the loaded container 2500–4500 kg. This can be explained by the fact that when using containers with low mass, it is necessary to increase their number to ensure a given performance. As a result, the number of elements of the system increases, that is, it becomes more complicated. The use of containers with a large mass requires the introduction of elements such as additional discrete drives, vibration damping systems, increasing the thickness of the rope, etc., which also complicates the system.

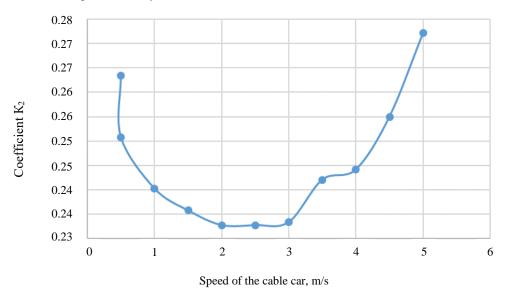


Fig. 7. Dependence of K2 coefficient on the speed of a cable car with a length of 20 thousand meters

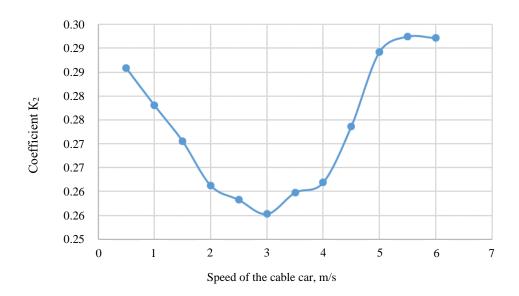


Fig. 8. Dependence of K2 coefficient on the speed of a cable car with a length of 40 thousand meters

Figures 7 and 8 show that in the speed range of the cable car 1.5...3.5 m/s, K<sub>2</sub> indicator has the lowest difficulty values, since at low speeds more containers are required, and at high speeds additional devices are needed to stabilize movement.

**Discussion and Conclusion.** The paper considers cable car complexity and terrain features as cable car optimized parameters. In the first case, for optimization, it is necessary to take into account the length of the road, the number of containers, the weight of loaded containers, the tension and diameter of the rope, the speed of the cable car and the distance between the supports. In the second case, the calculation is based on the data on the height difference and possible obstacles along the way. Both groups of these parameters demonstrate the complexity of the cable car in terms of technology and environment (indicator of the 1st level  $K_2$ )

A model for solving a multiparametric and multi-criteria problem of optimizing the characteristics of a cable car is proposed. It allows you to change the hierarchy of indicators. This approach can be used if it is necessary to integrate the project with neural network models, to work with fuzzy linguistic indicators, and to solve applied problems.

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**Received** 12.10.2023 **Revised** 29.10.2023 **Accepted** 01.11.2023

Machine Building

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Claimed contributorship:

YuV Marchenko, SI Popov: development of the research concept, functional scheme of solid waste transportation, scheme of functional interaction of the system main indicators, development of the hierarchical structure of criteria.

YuV Marchenko: formulation and solution of the problem of multi-criteria optimization for systems with concentrated and distributed parameters.

EV Marchenko: determination of the optimized parameters of a cable car, consideration of the examples of complex indicators of the technical complexity of the construction and functioning of the solid waste removal system by cargo cable transport.

Conflict of interest statement: the authors do not have any conflict of interest.

All authors have read and approved the final manuscript.

Поступила в редакцию 12.10.2023 Поступила после рецензирования 29.10.2023 Принята к публикации 01.11.2023

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Заявленный вклад соавторов

- Ю.В. Марченко, С.И. Попов разработка концепции исследования, функциональной схемы транспортировки твердых бытовых отходов, схемы функционального взаимодействия основных показателей системы, разработка иерархической структуры критериев.
- Ю.В. Марченко постановка и решение задачи многокритериальной оптимизации для систем с сосредоточенными и распределенными параметрами.
- Э.В. Марченко определение оптимизируемых параметров канатной дороги, рассмотрение примеров комплексных показателей технической сложности построения и функционирования системы вывоза твердых бытовых отходов грузовым канатным транспортом.

Конфликт интересо: авторы заявляют об отсутствии конфликта интересов.

Все авторы прочитали и одобрили окончательный вариант рукописи.